

PROVIDING DESIGN SOLUTION REPOSTORIES IN THE FIELD OF MECHANISM THEORY

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ABSTRACT

Solutions for most present-day problems in the field of motion systems can be derived from existing designs. Unfortunately, large portions of this knowledge are difficult to access, since it is scattered over the world's libraries, museums, companies, universities, and other institutions. Also, it is stored in various forms, like textual descriptions, images, or diagrams.

In recent years there have been efforts to digitalize sources of design solutions and make them available on the Internet. However, most of these repositories represent information in a way that does not meet the requirements of engineering designers concerning the retrieval of specific solutions.

Furthermore, the presented paper shows the importance of design solution repositories and discusses methods and tools necessary to extract design solutions from sources and to describe them with metadata based on terms and concepts of motion science. These steps are important since they form essential prerequisites to allow target-oriented retrieval of solutions.

Keywords: motion systems, digital libraries, historical solutions, search techniques, metadata

1 INTRODUCTION

Designing complex motion systems solving kinematic and dynamic problems belongs to the essential tasks in engineering design today and in the future. Therefore, mechanical solutions remain absolutely essential. Also, the increasing popularity of mechatronic solutions does not affect the fundamental importance of mechanical solutions. Against this background, a project called "Digital Mechanism and Gear Library" (DMG-Lib, [1,15]) started to create a central information repository on motion science in 2004 (Figure 1). Recently, this growing collection became the starting point for the European thinkMOTION project on the same subject [16].

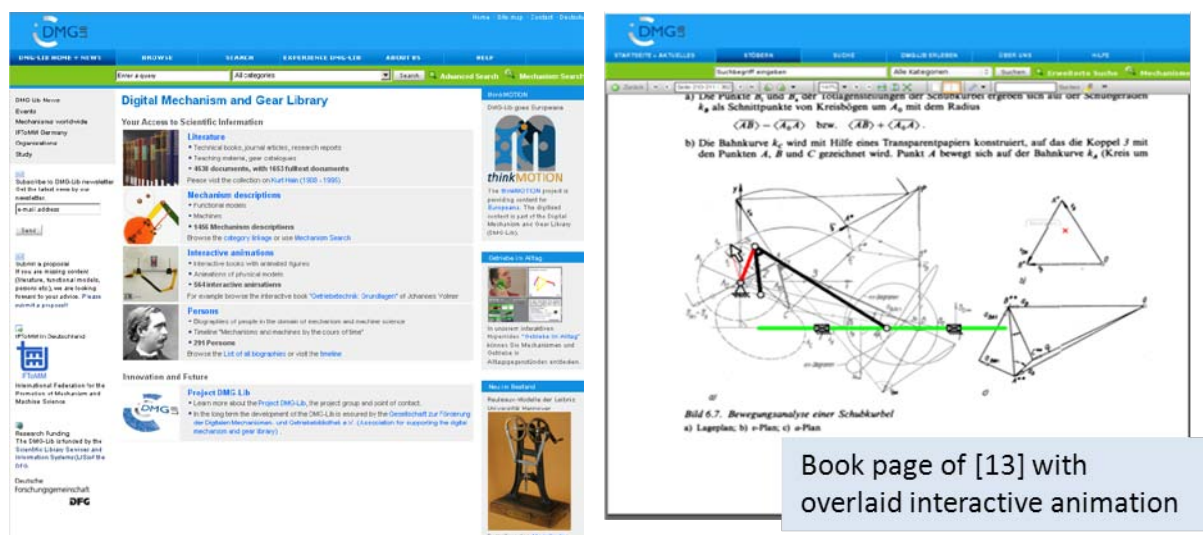


Figure 1. Welcome page of the DMG-Lib web portal

DMG-Lib incorporates all forms of stored knowledge like books, educational material, technical drawings, photos, demonstration models, etc. Table 1 lists the source types and item numbers available in DMG-Lib. As a method of abstraction, the DMG-Lib database stores the design solutions of motion system as solution principles. This results in a uniform description of solutions that exist in various forms of representation (verbal, graphic, model). Collecting large numbers of motion system

descriptions in this unified form allows building a web-based repository that supports searching for suitable solutions to a variety of problems and speeds up information retrieval. Derived data like analyses or simulations also facilitate comprehension of kinematic knowledge (Figure 2).

Table 1. Number of digital documents in DMG-Lib

Source type	Available online (Oct.2010)
Books	193 (full text)
Articles	1261 (full text)
Photos, Slides	ca. 2000
Animations, Videos	ca. 600
Mechanism descriptions	1458
Biographies	291

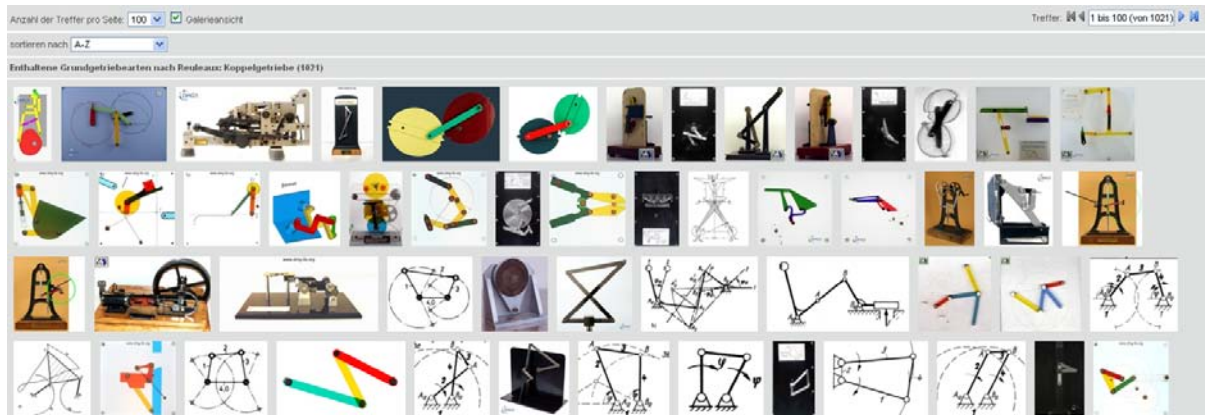


Figure 2. Preview of mechanism in the solution repository

Currently, DMG-Lib provides more than 1400 descriptions of mechanisms and 564 interactive animations as a solution repository for design tasks. The content of DMG-Lib is freely available on the World Wide Web. The online portal has become a valuable tool actively used for educational purposes as well as industrial activities.

2. PROBLEMS OF EXISTING REPOSITORIES

Besides the DMG-Lib project there are few other comprehensive projects that collect and present knowledge in the field of motion science using a web-based library. Noteworthy among them are KMODDL [7] and the Taiwanese collection of educational models [8]. Additionally there are a number of smaller projects [3, 4, 9]. In the future, this situation will change as digital processing and provision of technical solutions becomes more important. The main indicators are the greatly increased financial resources for the creation of digital repositories granted by national and international institutions (e.g. German Research Foundation, European Commission).

Today, the descriptions of technical solutions differ greatly concerning style and content, depending on the targeted user group and the editor of the metadata. Figures 4 to 7 show different examples that give an impression of the current variety found among web-based presentations of knowledge in the field of motion science.

The description of the technical solutions in Figure 4 is a simple explanation of the design and the functionality of the displayed models. It aims primarily at interested laymen and visitors of museums.

Hydraulic saw



This mechanical saw works with hydraulic energy. Thanks to a complex system of cog-wheels, which combines the rod and crank with the pawl mechanism, the hydraulic wheel transmits the alternated motion to the saw and to the trolley transporting the logs. This is synchronised to move forward one unit at the time. The functioning of the saw is thus made as automatic as possible.



Figure 4. Examples for the description of motion systems of the virtual model collection "The Leonardo Gallery" of the Museo Nazionale della Scienza e della Tecnologia [2]

The example in Figure 5 shows a lifting device explained by (and for) historians of technology in the Archimedes Project of the Max Planck Institute for the History of Science in Berlin [10]. The Archimedes database contains approximately 1800 described solutions of motion science from the 16th and 17th century. Figure 5 also presents the set of metadata used for the solutions in the Archimedes database. While this kind of description bears valuable information for design engineers it cannot be considered a solution repository for design purposes.


	Overview	<p>Device: Crane</p> <p>Depicted Machine Elements: Motor, Transmission Mechanism, Acting Tools</p> <p>Provenance of Image: Representational Manuscript</p> <p>Text: No</p> <p>Commentary: The manuscript to which this drawing pertains is a compilation of earlier sources. It was finished about 1500. See for the identification of most of its sources Leng 2002a, vol. II, p. 292-296. According to Leng, this drawing belongs to a set of similar drawings in the 'Johannesbuch' of Ludwig von Eyb (c. 1510, Universitätsbibliothek Erlangen, B 26), see Leng 2002b, vol. II, p. 294.</p>
	Source	<p>Uncertainty in Years: terminus ante quem</p> <p>Reasons for Dating: see Commentary</p> <p>Location of Original Manuscript: Stiftung Weimarer Klassik - Herzogin Anna Amalia-Bibliothek, Weimar (Germany)</p> <p>Call Number of Original Manuscript: Fol 328</p>
	Device	<p>DEVICE: Crane</p> <p>Type of Device: Lifting / Hauling Device</p> <p>Field of Employment: Construction / Quarry</p> <p>Powered by: Animals</p> <p>Depicted Machine Elements: Motor, Transmission Mechanism, Acting Tools</p> <p>Machine Parts List: Click on link to see example. Hauling Rope / Hauling Rod; Drum; Pincers / Tonges;</p> <p>Gearing and Drive Combinations: Drum-Rope-Pulley(s)</p>
	Image	<p>Device: Crane</p> <p>Provenance of Image: Representational Manuscript</p> <p>Presumable Addressee: Commissioner, Actual / Possible</p> <p>Presumable Purpose of Image: Copy of Other Source</p> <p>Graphic Technique: Drawing</p> <p>Pictorial Language</p> <p>Complete Device: Pro-Perspective View</p>

Figure 5. Example for the description of a lifting device from "Ingenieurkunst- und Wunderbuch" (author unknown) ca. 1500, presented by the Archimedes project [10], technical drawing and metadata

The example of a worm gear (Figure 6) described by the student project group "Leonardo da Vinci" of the Bielefeld University of Applied Sciences serves well for self-study of engineering students at the beginning of their education.

Schnecke

Funktion eines Schneckenradgetriebes

Die Schraubenförmige Konstruktion bewirkt mehrere Zähne in die Kraftübertragung ein, es entsteht eine Verteilung der Belastung, d.h. eine Entlastung der einzelnen Zapfen. Die Schnecke treibt ein Zahnrad an. Man verwendet diese Art von Getriebe dort, wo auf engem Raum hohe Umdrehungszahlen herabgesetzt werden sollen, also dort wo eine hohe Untersetzung in einer Stufe realisiert werden muss. Ein Schneckengetriebe kann in Abhängigkeit der Untersetzung und der Reibung selbsthemmend arbeiten, d.h. das Schneckenrad kann durch die Schnecke angetrieben werden, aber in umgekehrter Richtung sperrt das Getriebe Schranken und Kräne verwenden diese Art von Getriebe, weil hier die sichere Sperrwirkung der Schnecke verhindert, dass die Schranke oder die anhängende Last den Antrieb zurückdreht.

Das Schneckenradgetriebe hat viele Vorteile:

- Es ist platzsparend
- Es reduziert die Umdrehungszahl des Antriebs um ein Vielfaches
- Es kann selbsthemmend sein



Figure 6. Example of the description of a worm gear from the model collection of the project group "Leonardo da Vinci" of the Bielefeld University of Applied Sciences

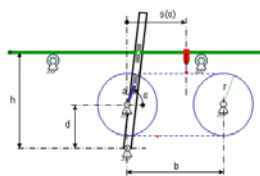
On the contrary, the virtual Model Collection of the Delft University of Technology forms a true solution repository for engineers. It contains the necessary functional descriptions that support solving design tasks (Figure 7). Currently, the description of design solutions for motion tasks is usually limited to stating a specific application and the origin of the source (historian's perspective). This prevents a target-oriented search for design solutions although there are a large number of technical solutions freely available on the internet. The same applies to (re-)publication and (re-)patenting of known solutions since previous publications and other original sources remain unnoticed. Also, information about solutions in motion science is scattered broadly (there is no integrative platform) and stored in meta descriptions that differ greatly in content and quality. Currently, there are no uniform standards for the description of technical solutions.

Model 11: quick return mechanism

Kinematic scheme:

Dimensions:

	Measured at model [m]
a	0.042
b	0.194
d	0.084
r	0.06
h	0.10



Explanation:

The slider (green) performs a motion with approximated constant velocity and a quick return. The belt has been added to show the property to escort products moving with constant speed, as can be required in production machinery. The mechanism is also known for its application as shaving machine.

Literature:

Remarks: Following the theoretical results of the literature, the dimension $a = 0.5d$ is taken in the model.

[<back to collection>](#)

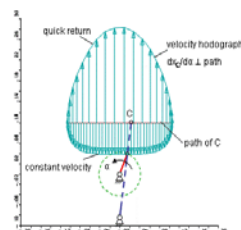


Figure 7. Description of a “quick return mechanism” from the model collection of TU Delft [4]

However, this is one of the main requirements for target-oriented searching. The languages used for metadata descriptions form another possible obstacle when locating solutions. As an example, the model collection of the Moscow State Technical University (excerpt in Figure 8) remains inaccessible to most internet users. Also, a description as shown in Figure 6 would benefit from an English translation. In this context, activities for a web-based workflow and infrastructure for the maintenance of the IFToMM Dictionary (as described in [17]) could lead to a more general tool for the translation of textual information in online repositories for motion systems solutions.

Recently, the issue of locating motion science solutions set off first discussions about requirements for building digital collections in the IFToMM Permanent Commissions “Standardization of Terminology” (Workshop Lyon, 2007) and “History of the Theory of Machines and Mechanisms” (Workshop Tainan, 2008) [14]. The aim of these considerations is the definition of minimum standards for the description of motion systems. Altogether, the access to digitally available knowledge about motion science is considerably restricted.



Figure 8. Examples from the model collection of the Moscow State Technical University

Based on user group surveys [19, 20] table 2 summarizes the main points of the retrieval problem as comparison between features of existing repositories, requirements of the engineer, and existing technical limitations.

Table 2. Comparison of retrieval problems, designer's requirements and current limitations

Problems and features of existing repositories	Requirements of the engineer (information retrieval)	Current technical limitations
<ul style="list-style-type: none"> - Different metadata sets (number and selection of considered features) - Languages (specifics and symbol sets) - Background of the creator of the repository and its content - User group - ... 	<ul style="list-style-type: none"> Search and browse for solutions - by one or more properties (structural like type of joints or number of links, functional like input or follower movement, formal like source, application / use case) - by technical terms and their synonyms (also in different languages) - by paraphrases - by graphical objects (e.g. sketch of the transfer function, the structure, or motion paths) - ... 	<ul style="list-style-type: none"> - Text-based search only - Limited support for fuzzy search - Graphical search is subject to research - ...

3. ADVANTAGES OF SOLUTION REPOSITORIES

Design methodology sources estimate that approximately 20 percent of the engineering designer's working time is consumed by the search for information [12]. In this context, building solution repositories is an important measure for shaping a more effective design process. As a part of his work, the designer seeks inspiration in solution examples and their description that help him to complete his design task. Among others, this includes assistance with the following activities:

- Dimensioning,
- Reducing diversity of solutions by comparing advantages and drawbacks of different solutions,
- Deciding patent disputes, avoid patents and property rights,
- Gaining legal certainty,
- Conduct feasibility studies,
- Estimation of trends (How did solutions change over the time?),
- Verification of own design results,
- Model making,
- Customer information.

Solution collections may also serve as a source of inspiration for own solutions or solution variants.

Such an engineering-oriented solution repository also creates positive synergies for other user groups like authors of scientific publications, patent researchers, historians of technology, or engineering students. Patent researchers who evaluated the degree of novelty of a solution only by a few descriptors and classification classes using patent databases or literature databases may gain useful instruments to decide about the inventive step.

Historians of technology for example may find interesting interrelations to interpret technological advance or the spreading of ideas in connection with societal developments, to classify and honor technical inventions and developments, to find primary sources, or to identify connections to present-day solutions. All these applications raise one central question: How to structure available knowledge to allow finding it using common text-based search techniques?

4. REQUIREMENTS FOR INDEXING DESIGN SOLUTIONS

The requirements for indexing design solutions depend on the designated use that was outlined in section III. They not only include specifications regarding content, but also organizational and technical demands that need to be addressed when building a solution repository.

Content-related questions are:

- Should only implemented, well-proven solutions be included in a collection or may academic concepts, untested solutions or even depictions of Perpetuum Mobile become part of such a repository?
- How should solutions be presented? Should illustrations or descriptions from historical sources be included?
- Which references to methods of calculation, norms, guidelines, or further literature should to be incorporated?
- How to solve issues concerning the use of synonyms (regional, lingual, time-related, or author-specific synonyms)?

The definition of metadata for motion systems requires profound knowledge in this field. Therefore, the content-related indexing is also a process of scientific editing with tasks including:

- Estimation of the areas of application and the possible function,
- Detection of inconsistencies, conflicts, or flawed depictions,
- Handling of difficult-to-interpret, ambiguous technical information,
- Identification of perspective and scale,
- Definition of the degree of reliability/correctness/ trustworthiness (assumption, proven fact, part of patents or norms),
- Determination of the degree of editing/abstraction (unedited primary source, abstract and formalized, problem-oriented),
- Deriving models for simulation (with different degrees of abstraction and visualization details),
- Enhancement of sources with functional verifications (e.g. simulation results) and calculation methods (e.g. for dimensioning).

The latter two items also help to implement a graphic search for structural or functional properties of motion solutions in the future.

The knowledge of experts is also necessary if the quality or the abstraction of a technical illustration complicates interpretation, or if the function can only be recognized in a particular context (Figure 9). In addition to the mentioned content-related aspects indexing also concerns organizational and technical requirements. This not only includes developing the software implementation of an online database but also issues of data storage (backup system, choice of storage media and location), of user rights management, ensuring data consistency, logging of changes, or of the selection and extent of sources.

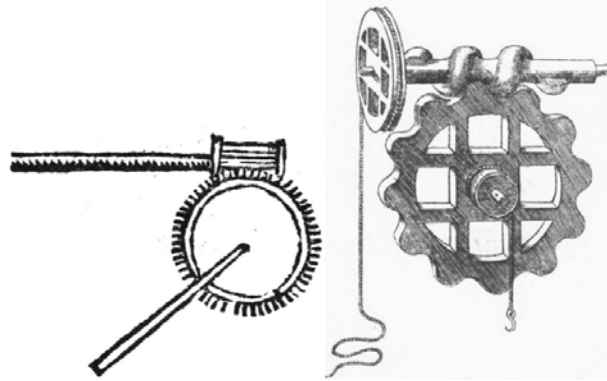


Figure 9. Two technical illustrations of worm gears from the 16th century

To address the demands of the engineering designer, as outlined in section II, it is necessary to consider a great number of (extensible) descriptors. According to their semantics they can be divided into structure-related, function-related and application-related, as well as formal and administrative identifiers. The aim is to allow the unambiguous and high-quality description of motion systems.

5. PREPARING AND ENTERING SOLUTIONS INTO DMG-LIB REPOSITORY

An essential prerequisite for target-oriented retrieval of solutions from repositories is to provide qualified, search-engine compliant metadata. Therefore, this section illustrates the process of describing and adding solutions to the repository. It consists of two steps: Collecting and entering metadata manually, and extracting and storing the kinematic structure of the mechanism. This structure allows deriving additional metadata and characteristics by analyses and facilitates utilization of found solutions by loading them directly into CAx software.

5.1 Metadata

The example mechanism for the collection of metadata presented here is a Peaucellier–Lipkin inversor from the collection of educational models of the Technische Universität Dresden. Metadata is gathered according to a web-based form developed by the DMG-Lib project. The form was derived from [11] and has been extended by adding various entries. Figure 11 show an excerpt of the current state of the form, displaying the metadata of the Peaucellier–Lipkin inversor from Figure 10.



Figure 10. Photo of a model of a Peaucellier–Lipkin inversor on which the metadata description in Figs. 11 to 14 is based on

The language used in the screenshots is German. However, translation to other languages including English progresses in the thinkMOTION project which raises DMG-Lib to a European level.

Common info:
 Model names: 1 590032 is def Inversor (nach Peaucellier) de (Orig Func Pers ?)
 Function (what): Die Kreisverwandtschaft, auch Transformation durch reziproke Radien" oder "Inversion", genannt, lässt sich durch Mechanismen verwirklichen, die man "Inversoren" nennt.
 [u1][l1]Inversionsgetriebe von Peaucellier zur Verdeutlichung der Verwandtschaft von Kreis und Geraden
 [l1]Führungsgetriebe zur Umwandlung eines exakten Kreises (Kurbelbewegung) in eine exakte Geradföhrung eines Koppelpunktes
 Formatting rules: !
 • Itemizations: [u][l]text1 [l]text2 [l]text3 etc. [u]l
 • forced line break: [b], Hint: "usual" line breaks will be took over automatically

Structure of the mechanism:
 Dimension: planar
 Number of links: 8
 Revolution ability: yes
 Input movements: Position
 Number of driving links: 1
 Revolution ability of at least one input: yes
 Follower movements: Position
 Number of driven links: 1
 Relative position of driving and driven axis: parallel
 Structure of the kinematic chain: 8-gliedrig
 Mobility: 1
 Order according Reuleaux: Koppelgetriebe
 Included elements: linkage including mechanism
 Special properties: configurable, adjustable
 Included organs: linkage including mechanism

Guidance task:
 Dimension of the movement: planar
 Input reference: no
 Movement on the curve: reversed direction
 Information to the moment of a point on the curve (stemming from old database): gradlinig (Geradlinige Bahn, ganz oder bereichsweise)
 Orientation of the coupler axes: general
 Coupler movement: oscillating: unknown area
 Coupler moment: open, (partly) linear and special path

Figure 11. Web-based working environment for the description of motion systems

On submitting the search term "inversor" the DMG-Lib database returns a result list. Selecting the entry "Inversor according to Peaucellier" from the list leads to a presentation of the complete metadata set which includes links to further information (Figure 12).

Inversor (nach Peaucellier)

Structure of mechanism
 Funktion: Die Kreisverwandtschaft, auch Transformation durch reziproke Radien" oder "Inversion", genannt, lässt sich durch Mechanismen verwirklichen, die man "Inversoren" nennt.
 • Inversionsgetriebe von Peaucellier zur Verdeutlichung der Verwandtschaft von Kreis und Geraden
 • Führungsgetriebe zur Umwandlung eines exakten Kreises (Kurbelbewegung) in eine exakte Geradföhrung eines Koppelpunktes
 • Ebenes achtgliedriges Kurbelgetriebe
 Verwandte Inversionsgetriebe:
 • Inversor (nach Hart)
 • Inversor (nach Sylvester und Kempe)
 • Peaucellier-Inversor
 • Geradföhrung, exakte (Inversor, nach Peaucellier)
 Weitere Informationen zu Inversionsgetrieben:
 • Lehrbuch der Kinematik: Die ebene Bewegung, Hauptband
 • Gelenkmechanismen zur Kreisverwandtschaft, mit einer Tafel

Dimension of mechanism: planar
Number of links: 8
drive movement: Position
output movement: Position
Degree of freedom: 1
Fundamental mechanism: Link containing mechanism
Number of inputs: 1
Number of followers: 1
Revolution ability: yes
Revolution ability of input link: yes
Relative position between drive and output: parallel

Guidance function
Direction of the path: reversed direction
Orientation of output link: general
Trace of a dedicated point on follower: Open trace, Straight line motion, Specified trace
Dimension of mechanism: planar
Input reference: no
Progress of orientation respecting output link: oscillating: unknown area

Application
Application area: Academic use
Examples of application

Figure 12. Metadata set of the Peaucellier-Lipkin inversor (DMG-Lib)

5.2 Extraction and storage of kinematic structures

The second aspect when entering items into the repository is the kinematic structure of the solution. While many present-day solutions are already stored as CAE files, most older or historic solutions are

available as technical drawings or photographs only. In this case, some additional efforts are necessary to acquire the kinematic structure as computer-readable information.

One approach to extract kinematic structures from drawings that has proven useful is shown in Figure 13. Using an image of a mechanism as the background layer of a modelling software tool for motion systems, a user can interactively position kinematic symbols onto the picture and thereby create a constraint-based model of the mechanism. If necessary, this model can be fine-tuned using a constraint solver in order to reproduce function-relevant proportions. In the example of the Peaucellier–Lipkin invensor some links need to have matching lengths to generate a straight line as intended.

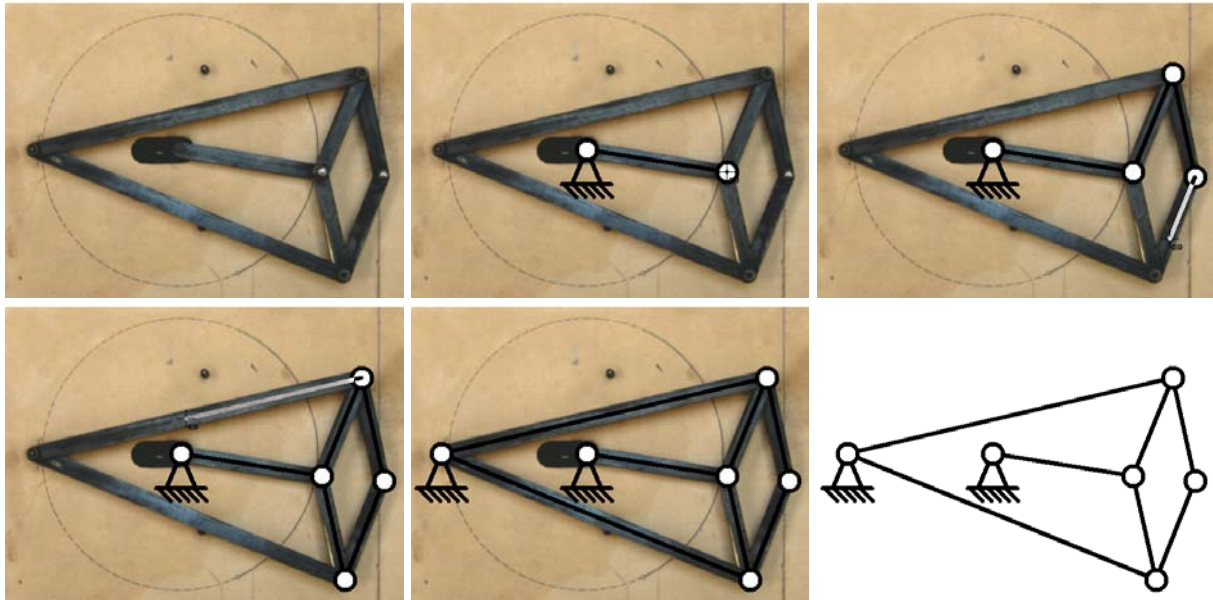


Figure 13. Interactive re-modeling of kinematic structures from images

The result of the extraction process is a graph that contains all involved kinematic elements and relations. In DMG-Lib it is stored in a neutral XML format that may represent the kinematic chain or an occurrence of a mechanism with actual dimensions. Figure 14 shows an excerpt of the XML file of the Peaucellier–Lipkin invensor from the example above.

The XML format can easily be converted into file formats of a wide range of CAD and CAE software tools and can thus be the basis for simulations or animation. Also, with the explicitly stored kinematic structure it facilitates using a repository item as a starting point when deriving new solutions from existing ones.

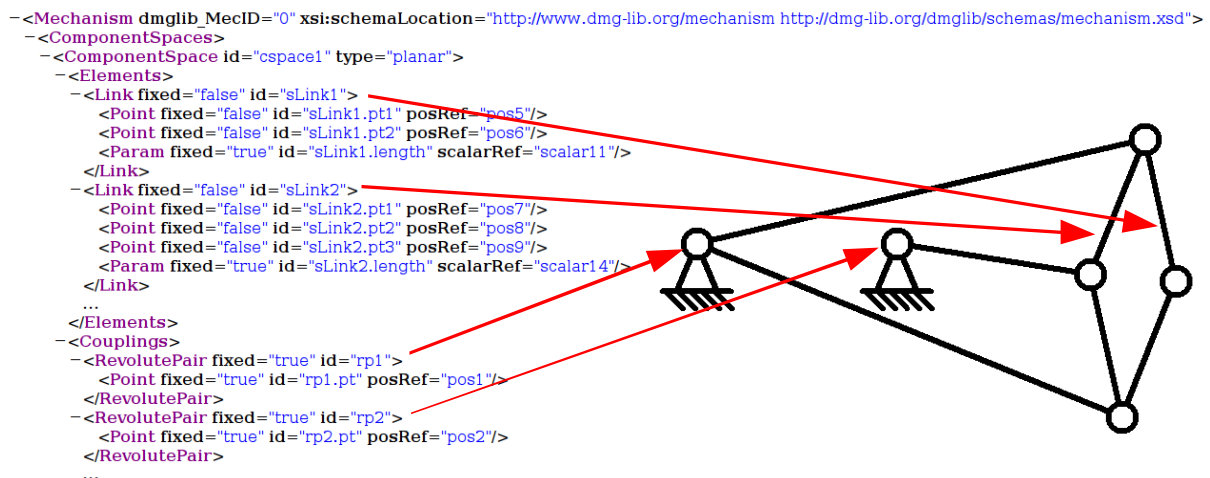


Figure 14. Excerpt from an XML file that stores an extracted kinematic structure

6. PROPOSAL FOR A REPOSITORY-BASED SYNTHESIS TOOL

If a repository like DMG-Lib contains solutions that are described by high-quality metadata as well as a representation of the kinematic structure it becomes possible to create design tools that take advantage of this information. Such a software tool is the subject of the recently started research project e-Kinematix that aims to support the process of motion systems synthesis.

The concept proposes four main modules that guide the engineer during the steps of the synthesis:

- The **Information Retrieval Module** is a web-based, collaborative workspace that allows to research, organize and share information and identified solutions from one or more repositories. The data gathered here will be passed to the
- **Structural Synthesis Module**, where systematic evaluation, comparison and assessment of the solutions take place in order to decide about their feasibility. It is supported by the
- **Analysis Module** that provides a range of simulation methods for calculating various properties of a solution.
- Finally, the **Dimensioning Module** allows optimizing eligible solutions in order to make them meet the user's requirements.

Even this very brief description of the project suggests the extensive amount of necessary software implementing methods and algorithms. Fortunately the project can build on a variety of existing software of the project partners, now combined to an easily accessible, integrated design tool.

So far, the foundations for the project have been laid by developing tools and a workflow for the extraction of kinematic structures from pictures and drawings (see section 5). Also, a preliminary version of a neutral data format has been designed to store extracted solutions and communicate them to involved software modules.

Examples found in the solution repository can be the starting point of real applications. Figure 15 shows possible implementations of the Peaucellier–Lipkin inversor. They demonstrate how historical designs and ideas may inspire solutions for present-day tasks and support the comprehension of kinematic knowledge.

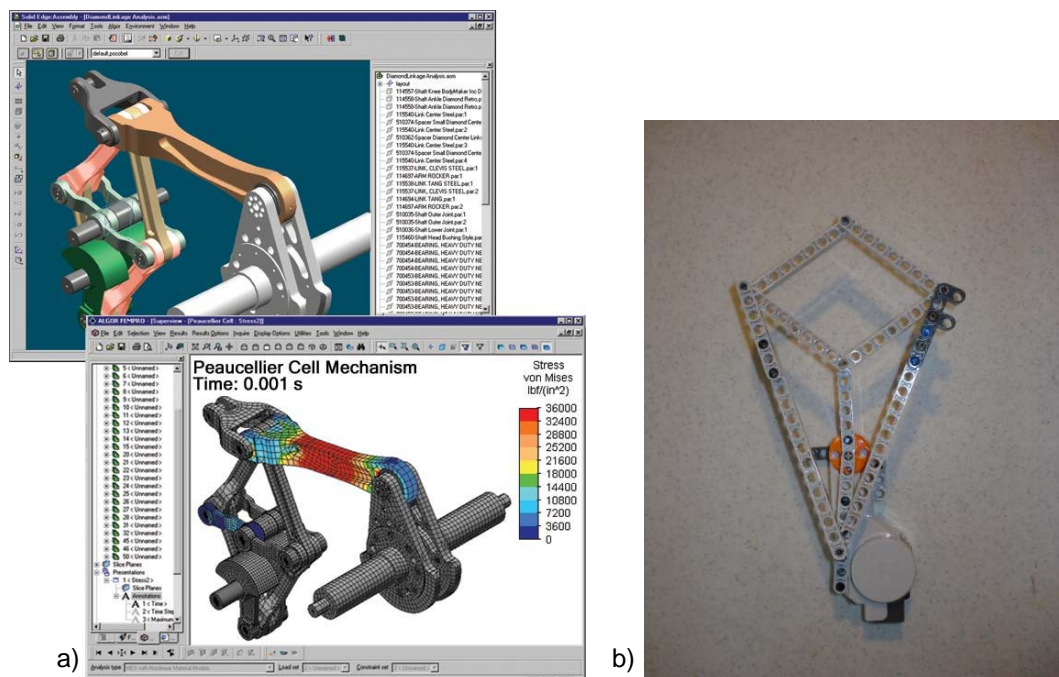


Figure 15. Example applications of the Peaucellier–Lipkin inversor

a) Mechanical engineering application [6]

b) Example from the Lego Mindstorms website [5]

In the future, the specification of a unified, basic metadata set may simplify the description of solutions for motion systems. This applies particularly to current solutions. The basic metadata set would also help solving the problem of lacking cross-linking between existing digitalisation projects in the field of motion science.

7. CONCLUSION

Without doubt, digital solution repositories are important for motion science. This certainly applies to historical solutions whose value for the engineering designer shows in many aspects of the design process. In recent years there have been a number of projects trying to implement the idea of a freely accessible solution repository, typically on a smaller scale. However, they scarcely fulfil the requirements and expectations of engineering designers concerning content and accessibility. There is no uniform way of describing motion systems and linking between existing repositories (e.g. different metadata sets and languages). This complicates the search for information on motion systems. To resolve this problem the DMG-Lib project implements and proposes a metadata set that also considers the engineer's view on information access. Providing accurate and trusted metadata of motion systems is a scientifically demanding task and a vital prerequisite to make information an solutions retrievable. Using a sub-set of the tools described in [18], DMG-Lib developed a web-based database that allows collaborative work of all interested experts who wish to expand the collection. Such a tool is a necessary prerequisite to achieve the aim of a high-quality solution repository.

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